

Work Order ID 83764

Duplck

\*83764\*

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May-15-12 7:40:49 AM

Item ID: D206-781-023

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/09/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100

\*100\*

DC

Document Control

Memo

0.00

0.00

for MLJ 12-5-15

(2)

110

\*110\*

Packaging

Packaging

Pick Kit

0.00

24

12/5/15

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

50/5/15

(7)

12/5/15

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*Duplicate*  
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May-15-12 7:40:49 AM

Item ID: D206-781-023

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Floor Protector (Passenger Cabin)

Stop

\*NS2\*

Start Date: 4/25/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/09/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan:

*U*

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

\*130\*

Packaging

Memo

0.00

*P20*

*105/55*

Packaging

Identify and pack for shipping as per PPP D206-781-023

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

*12/16/12*

\*140\*

QC

Quality Control

Memo

0.00

*MW 12/05/15*

# Picklist Print

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Work Order ID: 83764

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12

Required Date: 5/09/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-1 Floor Protector (206L)		Manufactured	No			110	Each	0.0000		2	83765	5/09/12	OK
D3934-041 Clip Assembly		Manufactured	No			110	Each	28.0000		4			

Location Loc Qty Loc Code

ST072 28  
67931 28

D3800-1-100

Hook and Loop Strip (1" Soft)

(D3800-1-100-500) cut (2) at 50.00" as per dwg \*\*per  
kit\*\*

Location Loc Qty Loc Code

ST063 67.4814

*Measured  
5/15/12*

68910 9.801  
72233 9.841  
75104 26.271  
80073 21.5684

ST088 150  
84060 150

D3800-3-100

Hook and Loop Strip (1" Hard)

(D3800-3-100-500) cut (2) at 50.00" as per dwg \*\*per  
kit\*\*

Location Loc Qty Loc Code

ST063 219.315

*Measured  
5/15/12*

68915 18.301  
72771 2.341  
73007 5.001  
75105 13.67  
80077 70.002

84061 110

# Picklist Print

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Work Order ID: 83764

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/25/12

Required Date: 5/09/12

Start Qty: 2.00

Required Qty: 2.00

AN525-10R6

Screw

Purchased No

110 Each 133.0000

4

12/15/12

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST345	120833	25	8
	120910	82	S
			5
ST346	118757	23	
	119309	3	

## 5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1			D3874-1	FLOOR PROTECTOR, CO-PILOT
1			D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
4			D3800-1-100-300	LOOP STRIP
4			D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
2			AN4-13A	BOLT
	4		AN525-10R6	SCREW
2			AN960JD416	WASHER
2			NAS43DD4-20	SPACER
1			NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1			D3874-1	FLOOR PROTECTOR, CO-PILOT
1			D3874-2	FLOOR PROTECTOR, PILOT
	1		D3898-1	FLOOR PROTECTOR, PASSENGER
	2		D3934-041	CLIP ASSEMBLY
4			D3800-1-100-300	LOOP STRIP
4			D3800-3-100-300	HOOK STRIP
	2		D3800-1-100-500	LOOP STRIP
	2		D3800-3-100-500	HOOK STRIP
2			AN4-13A	BOLT
	4		AN525-10R6	SCREW
2			AN960JD416	WASHER
2			NAS43DD4-20	SPACER
1			NAS43DD4-64	SPACER

